

Amendments to the Claims

This Listing of Claims will replace all prior versions, and listings, of claims in the application.

LISTING OF CLAIMS:

Claims 1-5 (canceled).

Claim 6 (currently amended) A ply-up device for performing the pin lamination method that may eliminate pits and dents formed in a multi-layer printed wiring board ~~in accordance with Claim 1~~, wherein the ply-up device includes a work table, a lift rod, an inclined board, a base steel plate, and a ply-up plate, ~~wherein~~ comprising:

the lift rod ~~has~~ having a first end pivoted on a first side of the work table, and a second end pivoted with a first end of the inclined board which has a second end pivoted on a second side of the work table, the lift rod may be lifted and lowered for adjusting the inclined angle of the inclined board;

the base steel plate is secured on the inclined board; and

the ply-up plate is secured on the base steel plate.

Claim 7 (original) The ply-up device in accordance with Claim 6, wherein the base steel plate includes multiple L-shaped fixing blocks secured on the inclined board, and is provided with multiple pin holes for insertion of the multiple pins.

Claim 8 (original) The ply-up device in accordance with Claim 7, wherein the ply-up plate includes multiple pads secured on the fixing blocks, and is provided with multiple pin holes for insertion on the multiple pins.

Claim 9 (original) The ply-up device in accordance with Claim 6, wherein the ply-up plate has a periphery formed with multiple openings for insertion of holders.